

## **Analysis of the construction details and security aspects of Atal tunnel**

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### **Abstract**

The construction of underground structures is extremely effective in solving various traffic issues. In the transportation system, underground structures play a vital part using immersed tube construction technique. Various civil structures essentially depend on underground frameworks dug through surrounding soil or rock with enclosed form except for the entrance and exit. Underground structures are utilized

for different purposes in civil engineering. The most remarkable of these structural design uses is the utilization of the underground framework of the metro tunnels or highway tunnel in various hill ranges. However objective of the work is to carry out experimental investigations of Atal tunnel construction design on various field conditions has been analysed in this paper. Due to a variety of adverse conditions, performing the in-situ tests in the field is extremely difficult. As a result, an advanced digital compressing testing facility is employed for analysing the stability and security on the Atal tunnel. The compression testing unit calculates the behaviour of tunnels under static and dynamic loading conditions. The behaviour of the tunnel is measured with the help of LVDTs. The reading obtained from the LVDTs is recorded in the CPU data. From the results it can be concluded that both experimental and numerical modelling results are in close agreement with each other. From the study, it can also be concluded that there are various factors such as cover depth of tunnels, strength properties of rock, spacing between the tunnels and presence of liner material is factors employed for construction of tunnels under the effect of static and dynamic loading conditions. Hence, it can be concluded from the present study, the tunnel structure can remain safe if the design parameters are well selected.

**Keywords:** Atal Tunnel, Underground structures, LVDT, Tunnel Deformation, Support Pressure, Stability analysis

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### **I. INTRODUCTION**

Tunnels are horizontal underground manmade passageways that are built without causing any surface disruption. Tunnels are generally used for transporting materials. Tunnels can be constructed through rock, mass hills and rivers etc. In the present era, tunnels are used for various purposes. Tunnels have a wide variety of applications such as highways, railroads, water supply and sewage tunnels, underground power stations, storage concern etc.

In this work, Design analysis of the Atal Tunnel has been carried out on various aspects. Especially study of the state of stresses around the underground structure provides an insight into the basic phenomenon such as displacement and stress fields and aids in the provision of appropriate support for the underground structure [1]. Various methods available to assess the behaviour of underground structures subjected to static loading include large-scale in-situ tests, physical modelling and numerical simulations. For practical reasons, the

in-situ experiments are difficult to conduct and hence physical model tests and numerical methods have to be used. However, the accuracy of the numerical model has to be verified through calibration of either the in-situ tests or physical model results.

Due to the advancement in tunnel boring methods, it is possible to deal with any type of geological complexity. Tunnels were excavated in hard rock with the help of hand mining methods. Timber was used as the temporary support to provide safety to the workers working inside the tunnel. Further towards cooling the rocks, the vinegar is used in place of water to attack the rock chemically as well as mechanically simultaneously [3]. Fire is used as a disintegration agent to disintegrate the rock. Shaft is implemented to work at the several points simultaneously. The presence of tunnels can lead to improving the connectivity issue and it also shortens the lifelines. The construction of tunnels can be economical and safe if the designed parameters are accurate.

### **1. Principle Objective**

When the tunnel is excavated beneath the soil or rock strata, it is subjected to various types of loading such as static loading, dynamic loading or impact loading etc. As a result of that, these tunnel structures experience stresses which may cause the deformation of the structure. These continuous acting stresses on the underground tunnel structures may lead to the deterioration of their engineering and mechanical properties as shown in Fig. 1



**Figure 1: Deterioration in the tunnel towards extending**

Hence it is very essential to ensure the correct evaluation of the stresses acting on the tunnels to make it a safe and economical design. The stability of tunnels depends upon various factors. Some of the main factors which are responsible for the deformation of tunnels are the type of tunnel section, inaccurate calculation of loads acting on the tunnels, insufficient spacing between the tunnels in case of twin tunnels, the cover depth of the tunnel etc. The stability behaviour of tunnels is studied under static loading and dynamic loading conditions. Especially strength characteristics of rock, cover depth of the tunnel, spacing between the tunnels and introduction of liner material is studied on experimental analysis.

## **II. Terminologies in Tunnelling**

### **2.1 Cross Section**

Cross section of the tunnel is composed of the following entities

- **Crown:** The top surface of the tunnel is known as the crown of the tunnel also known as the roof of the tunnel. It is referred to as the highest point of the curved surface of the cross-section of the tunnel.
- **Lining:** Lining act as a cover for rock and soil profile at the periphery of tunnel excavation. Lining can be of two types i.e. primary lining and secondary lining. Primary Lining is referred to as the structural lining which is placed against the ground surface whereas Secondary lining is the lining which is used for decoration, improving the flow of fluid and protection purposes.
- **Bench:** The bench is referred to as the in-situ ground surface which is present at the lower face of the tunnel.

- Invert: The bottom surface of the tunnel cross-section is referred to as invert [4].

## 2.2. Types of the Tunnel

The deformation caused along the length of the tunnel section largely depends upon the shape of the tunnel section. Hence the shape of the tunnel section has an essential role in the deformation behaviour of the tunnel. The various types of tunnel sections

- **Circular Section** The circular section is considered the most suitable section where there is heavy radial pressure is exerted on tunnels. This type of section is capable of taking heavy load exerted by overlying strata and water pressure. Figure 2 represents the structure

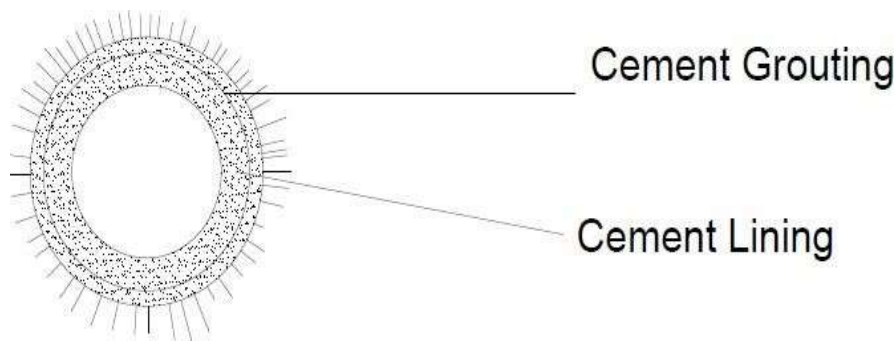


Figure 2: Structure of the circular section tunnel

**Horse Shoe Section:** This type of section is considered the most popular and suitable type of section for highways and railway tunnels worldwide. It is a combination of a circular and segmental type of section. As the name implied, the shape of this type of section is similar to the horseshoe. This section is made of three components i.e. semicircular roof, arched sides and curved invert. The horseshoe type of section provides good resistance to the external ground pressure if it is lined with cement concrete. This type of section is most commonly found in the case of soft rock. Because of its flat floor surface, during the process of construction, it provides more space for keeping the material which is convenient for workers also.

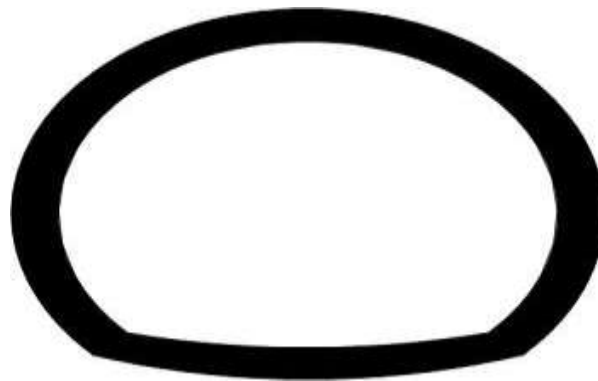


Figure 3: Horseshoe section of the tunnel

- **D-Shaped or Segmental Section** This type of tunnel section is also known as a segmental tunnel. This type of tunnel section is generally required for tunnelling in hard rocks.
- **Egg Shape Section** This type of tunnel section is used for carrying sewage as it provides self-cleansing velocity in weather flow also. The egg-shaped section can resist both external and internal pressures due to its circular walls geometry. This type of section is not recommended for traffic purposes as the construction process of the egg shape section is quite difficult.
- **Rectangular Shaped Section** A rectangular type of tunnel section is highly used in the case of hard rock strata. This type of section is also used for pedestrian traffic. The disadvantage of a rectangular type of section is that it is very costly to construct and also the cost of constructing a rectangular section is also very high [5].

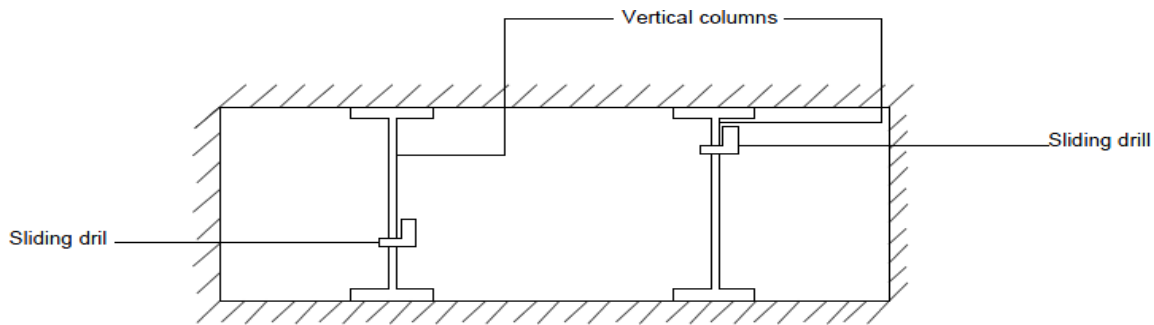
## 2.2 Method of tunnelling

During the construction of tunnels, different types of ground conditions have to face. Sometimes tunnels are constructed in soft ground conditions, where the construction of tunnels is relatively easy. In such cases, the excavation of tunnels becomes a challenge method of

excavation of tunnels mainly depends upon the types of ground conditions through which the tunnels pass. After the explosive is kept in these holes, muck is done after that. This method is suitable for tunnels having a diameter of less than 6 metres. In this method of tunnelling, minimum equipment is required and it is easy to operate as the extent of the magnitude of surface is relatively easy.

In some cases, tunnels are excavated through hard rock having a compressive strength. In such cases, the excavation of tunnels becomes a challenge. The method of excavation of tunnels mainly depends upon the types of ground conditions through which the tunnels pass. Some methods of construction of tunnels are discussed.

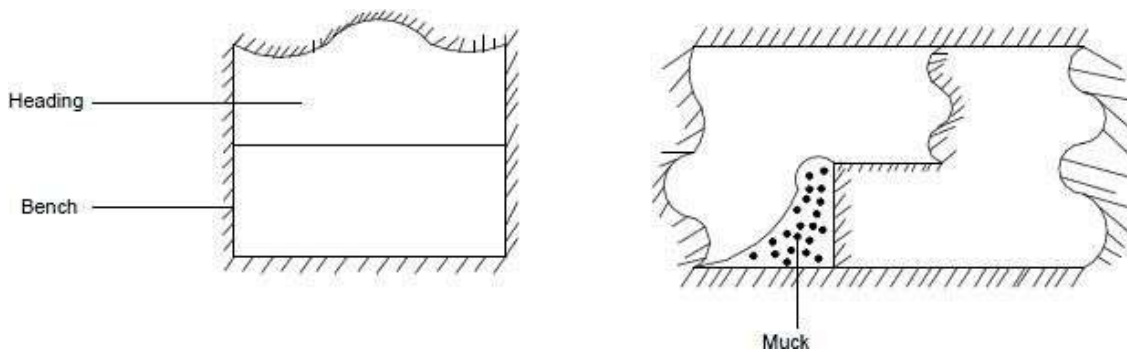
**Full Face method:** The full-face method is used for short tunnels, i.e. less than 3 metres length tunnels. In this method, a lot of holes are drilled after placing vertical columns at the face of the tunnel section as shown in Fig. 4. After the explosive is kept in these holes, muck is done after that. This method is suitable for tunnels having a diameter of less than 6 metres [6].



**Figure 4: Full Face method for tunnelling**

**Heading and Benching Method:** The heading and benching method is the heading and benching method, the top portion known as portion by 3.70 to 9.6 metres.

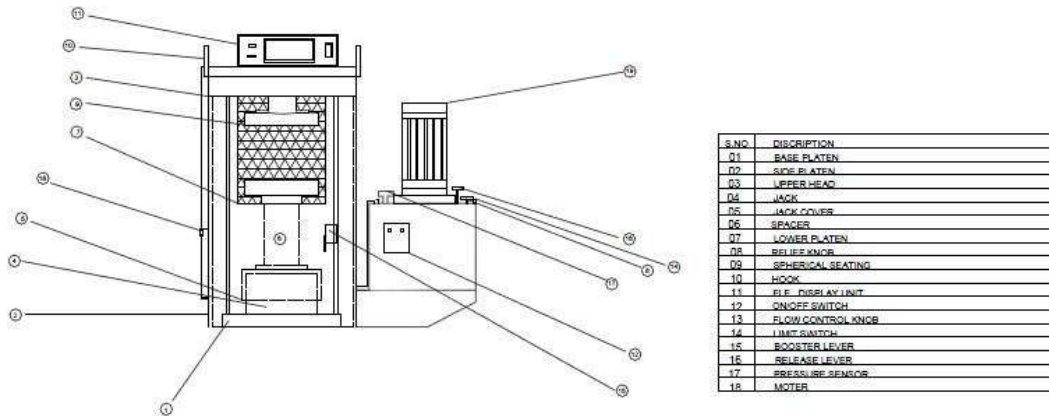
In the case of tunnelling in hard rock, the heading will be bored first and then the drilled holes will be driven for the bench as shown in Fig. 5. This method requires very less explosive as compared to the full face method nowadays because of the development of drill carriage [7].



**Fig. 5: Heading and Benching Method**

### III. Experimental investigations

Accurate measurement of the compressive strength and deformation behaviour of tunnels is very essential for assessing the stability behaviour of tunnels in rock mass which can be very useful for proposing safe and economical design parameters. An LVDT transducer unit is also attached to the compression testing machine to record the deformation occurring along the tunnel axis.



**Figure6:Schematicdiagramoftheloadingunit**

Tunnels are investigated through a detailed and compressive method under static loading conditions experiments are carried out in the laboratory with different parameters. The findings of the experiments revealed that rock stiffness, the pressure exerted, and tunnel spacing plays a significant role in the deformation of underground constructions [8]. In the case of rock with poor strength properties, the extent of damage is greater.

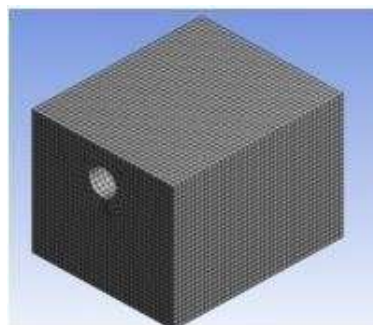
Therefore to solve this problem, a material is found that can be used to prepare rock tunnel samples and can be simulated to actual field situations. Three geo-materials are modelled in the laboratory which represents the weak rock properties. These materials are selected according to their stress-strain behaviour. As the rock has an unconfined compressive strength the selection of model material is done keeping in mind the strength characteristics of the rock.



**Figure7:InvestigationoftheAtalTunnelSiteduringConstruction**

Numerical simulation is considered an affordable method as compared to experimental studies in engineering design and analysis. The boundary of the numerical model is decided according to the boundary convergence study. The base of the tunnel model is kept fixed for horizontal and vertical movement whereas all other faces are kept free for movement. Direct Investigation of the atal tunnel siteduring construction is represented in the figure 7.

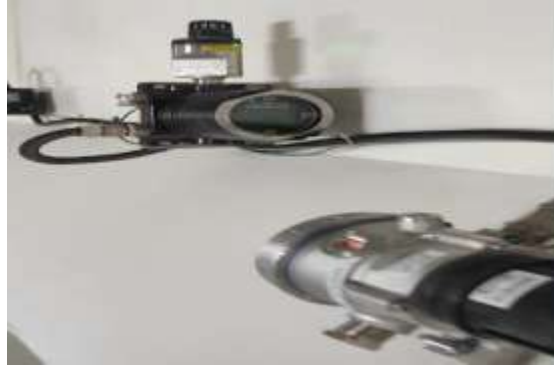
Meshing is the most important part of numerical modelling of tunnel. To decide the meshing size of the different parts of the tunnel model, a mesh convergence study is carried out. From the mesh convergence study, it becomes easy to decide mesh density. Based on the mesh convergence study, the global meshing size for rock mass is taken as 8mm in the case of a single tunnel whereas in the case of a twin tunnel sample due to its large size, the mesh size for rock mass is taken as 10mm as represented in the figure 8



**Figure8:SingleTunnelModel**



In the case of numerical modelling, ANSYS software is used for the analysis of the deformation behaviour of tunnel. Numerical modelling using FEM was done for modelling and meshing of the tunnel in 2D. From the results, it was concluded that the horseshoe type of tunnel section is the best section from a vertical stress point of view. The variation in the displacement of the tunnel, internal forces acting along the length of the tunnel and stress acting nearby the vicinity of the tunnel section are studied and their variation with change in the thickness-radius ratio ( $t/r$ ) is also investigated [9]. Further figure 9 illustrates the gas detection and life safety display unit.

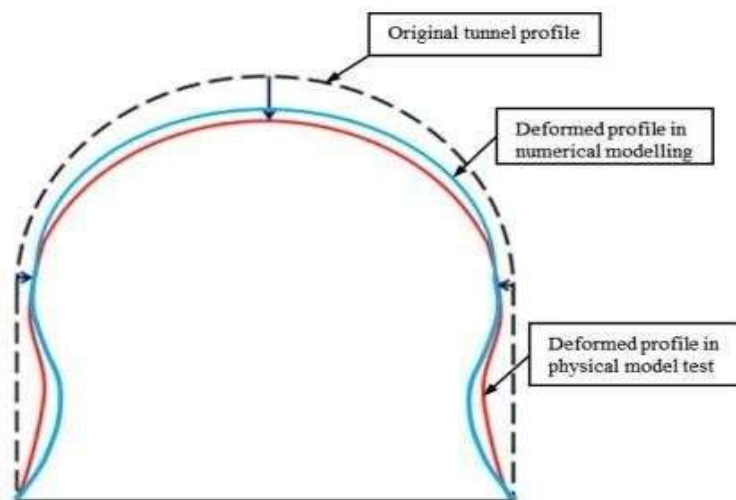


**Figure 9: Gas detection and life safety display unit**

Finally the effect of displacement, yield zone and stresses on underground structures provides that stress concentration was almost the same in range and magnitude. Rock strength under paired loads increases with increasing strain rates at the same axial pre-stress. Rock falls in tensile mode when subjected to combined static and dynamic loads. The stability behaviour of the tunnel depends on the cover depth and diameter of the tunnel opening.

#### **IV. Discussion and Results Validation**

It was concluded that the stability of tunnels depends upon many factors such as types of tunnel section, crack inclination angle and stress caused on tunnels due to overlying strata. The stand-up time will increase with an increase in the increase in maximum allowable displacement of the rock mass. Figure 10 represents the deformation of the tunnel on the various modelling is illustrated.



**Figure 10: Deformation comparison of the tunnel models**

The strain in the lined tunnel is less than the strain in the unlined tunnel because of the resistance offered by the tunnel lining. The strength of the rock plays an important factor in stability behaviour. It is also observed that the extent of damage is maximum at the centre of the tunnel axis and it keeps on reducing towards the face of the tunnel. The excavation of a new tunnel influences the deformation behaviour of a tunnel. The displacement is represented in the figure 11. There is a significant effect of the quality of compaction on the stress-induced in the tunnel lining.



Figure 11: Deformation behaviour analysis

The variation in the displacement experience along with the tunnel length and velocity variations experienced in the roof of the tunnel is larger as compared to the value of displacement and velocity noticed on the rest of the tunnel section. The value of displacement and change in velocity experienced on the floor of the tunnel is greater than the rest of the tunnel section. The displacement decreases with an increase in spacing between the tunnels. Finally site visit details of the Atal tunnel are represented in the figure 12.



Figure 12: Site visit details of Atal Tunnel

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